

# Septone 2K Tech

## ITW Polymers & Fluids

Chemwatch: 7503-36

Version No: 9.1

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Chemwatch Hazard Alert Code: 3

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S.GHS.AUS.EN

### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### Product Identifier

Product name	Septone 2K Tech
Chemical Name	Not Applicable
Synonyms	Product Code: AB2T4; AB2T16
Proper shipping name	POLYESTER RESIN KIT, liquid base material
Chemical formula	Not Applicable
Other means of identification	Not Available

#### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Two part polyester body filler, principally for automotive use.
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#### Details of the manufacturer or importer of the safety data sheet

Registered company name	ITW Polymers & Fluids	ITW Polymers & Fluids NZ
Address	100 Hassall New South Wales 2164 Australia	Unit 2/38 Trugood Drive 2013 New Zealand
Telephone	+61 2 9757 8800	+64 9272 1940
Fax	Not Available	Not Available
Website	Not Available	Not Available
Email	orders@itwfpf.com.au	info@aamtech.co.nz

#### Emergency telephone number

Association / Organisation	Chemwatch	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone number(s)	1800 951 288	+61 1800 951 288 (ID#: 7503-36)
Other emergency telephone number(s)	+61 2 9186 1132	+61 3 9573 3188

### SECTION 2 Hazards identification

#### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.**

Poisons Schedule	S5
Classification <sup>[1]</sup>	Flammable Liquids Category 3, Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 1, Acute Toxicity (Inhalation) Category 4, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Germ Cell Mutagenicity Category 2, Carcinogenicity Category 1A, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

#### Label elements

Hazard pictogram(s)	
Signal word	<b>Danger</b>

### Hazard statement(s)

<b>H226</b>	Flammable liquid and vapour.
<b>H302</b>	Harmful if swallowed.
<b>H315</b>	Causes skin irritation.
<b>H318</b>	Causes serious eye damage.
<b>H332</b>	Harmful if inhaled.
<b>H335</b>	May cause respiratory irritation.
<b>H341</b>	Suspected of causing genetic defects.
<b>H350</b>	May cause cancer.
<b>H361d</b>	Suspected of damaging the unborn child.
<b>H373</b>	May cause damage to organs through prolonged or repeated exposure.
<b>AUH019</b>	May form explosive peroxides.

### Precautionary statement(s) General

<b>P101</b>	If medical advice is needed, have product container or label at hand.
<b>P102</b>	Keep out of reach of children.
<b>P103</b>	Read carefully and follow all instructions.

### Precautionary statement(s) Prevention

<b>P201</b>	Obtain special instructions before use.
<b>P210</b>	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
<b>P260</b>	Do not breathe mist/vapours/spray.
<b>P271</b>	Use only a well-ventilated area.

### Precautionary statement(s) Response

<b>P305+P351+P338</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>P308+P313</b>	IF exposed or concerned: Get medical advice/ attention.
<b>P310</b>	Immediately call a POISON CENTER/doctor/physician/first aider.
<b>P370+P378</b>	In case of fire: Use alcohol resistant foam or fine spray/water fog to extinguish.

### Precautionary statement(s) Storage

<b>P403+P235</b>	Store in a well-ventilated place. Keep cool.
<b>P405</b>	Store locked up.

### Precautionary statement(s) Disposal

<b>P501</b>	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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## SECTION 3 Composition / information on ingredients

### Substances

See section below for composition of Mixtures

### Mixtures

CAS No	%[weight]	Name
14807-96-6	10-30	<u>talc</u>
471-34-1	10-30	<u>calcium carbonate</u>
100-42-5	10-30	<u>styrene</u>
13463-67-7	0-10	<u>titanium dioxide</u>
Not Available	30-60	Ingredients determined not to be hazardous

**Legend:** 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; \* EU IOELVs available

## SECTION 4 First aid measures

### Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Seek medical advice.</li> <li>▶ Avoid giving milk or oils.</li> <li>▶ Avoid giving alcohol.</li> </ul>

### Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For acute or short term repeated exposures to styrene:

#### INHALATION:

- ▶ Severe exposures should have cardiac monitoring to detect arrhythmia.
- ▶ Catecholamines, especially epinephrine (adrenaline) should be used cautiously (if at all).
- ▶ Aminophylline and inhaled beta-two selective bronchodilators (e.g. salbutamol) are the drugs of choice for treatment of bronchospasm.

#### INGESTION:

- ▶ Ipecac syrup should be given for ingestions exceeding 3ml (styrene)/kg.
- ▶ For patients at risk of aspiration because of obtundation, intubation should precede lavage.
- ▶ Pneumonitis is a significant risk. Watch the patient closely in an upright (alert patient) or left lateral head-down position (obtunded patient) to reduce aspiration potential. [Ellenhorn and Barceloux: Medical Toxicology]

#### BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Mandelic acid in urine	800 mg/gm creatinine	End of shift	NS
	300 mg/gm creatinine	Prior to next shift	NS
2. Phenylglyoxylic acid in urine	240 mg/gm creatinine	End of shift	NS
	100 mg/gm creatinine	Prior to next shift	
3. Styrene in venous blood	0.55 mg/L	End of shift	SQ
	0.02 mg/L	Prior to next shift	SQ

NS: Non-specific determinant; also seen after exposure to other materials.

SQ: Semi-quantitative determinant - Interpretation may be ambiguous; should be used as a screening test or confirmatory test.

B: Background levels occur in specimens collected from subjects **NOT** exposed  
Treat symptomatically.

## SECTION 5 Firefighting measures

### Extinguishing media

- ▶ Water spray or fog.
- ▶ Foam.
- ▶ Dry chemical powder.

- BCF (where regulations permit).

## Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	<ul style="list-style-type: none"> <li>▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result</li> </ul>
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## Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▸ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▸ May be violently or explosively reactive.</li> <li>▸ Wear breathing apparatus plus protective gloves.</li> <li>▸ Prevent, by any means available, spillage from entering drains or water course.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▸ Liquid and vapour are flammable.</li> <li>▸ Moderate fire hazard when exposed to heat or flame.</li> <li>▸ Vapour forms an explosive mixture with air.</li> <li>▸ Moderate explosion hazard when exposed to heat or flame.</li> </ul> <p>Combustion products include: carbon monoxide (CO) carbon dioxide (CO<sub>2</sub>) silicon dioxide (SiO<sub>2</sub>) other pyrolysis products typical of burning organic material.</p>
<b>HAZCHEM</b>	<ul style="list-style-type: none"> <li>●2YE</li> </ul>

## SECTION 6 Accidental release measures

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▸ Remove all ignition sources.</li> <li>▸ Clean up all spills immediately.</li> <li>▸ Avoid breathing vapours and contact with skin and eyes.</li> <li>▸ Control personal contact with the substance, by using protective equipment.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▸ Clear area of personnel and move upwind.</li> <li>▸ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▸ May be violently or explosively reactive.</li> <li>▸ Wear breathing apparatus plus protective gloves.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▸ Containers, even those that have been emptied, may contain explosive vapours.</li> <li>▸ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> </ul> <p>The substance is a peroxidisable vinyl monomer that may exothermically polymerise as a result of decomposition of accumulated peroxides; that is, the peroxides initiate very energetic polymerisation of the bulk monomer</p> <p>Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised.</p> <ul style="list-style-type: none"> <li>▸ A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date.</li> <li>▸ Avoid all personal contact, including inhalation.</li> <li>▸ Wear protective clothing when risk of overexposure occurs.</li> <li>▸ Use in a well-ventilated area.</li> <li>▸ Prevent concentration in hollows and sumps.</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▸ Store in original containers in approved flammable liquid storage area.</li> <li>▸ Store away from incompatible materials in a cool, dry, well-ventilated area.</li> <li>▸ <b>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</b></li> <li>▸ No smoking, naked lights, heat or ignition sources.</li> </ul> <p>Easily peroxidisable.</p> <ul style="list-style-type: none"> <li>▸ Products formed as a result of peroxidation are not only safety hazards but may chemically alter the chemical behavior of the parent compound.</li> <li>▸ Should have a warning label affixed bearing the date of receipt in the laboratory and the date on which the container label is first opened, or laboratory synthesised materials are the responsibility of the individual chemist.</li> <li>▸ <b>WARNING:</b> This product may form peroxides which themselves are not themselves particularly hazardous but which on decomposition may initiate explosive polymerisation of the bulk monomer (Trommsdorf effect).</li> </ul>

	<ul style="list-style-type: none"> <li>Storage requires stabilising inhibitor content and dissolved oxygen content to be monitored. Refer to manufacturer's recommended levels.</li> <li><b>DO NOT overfill containers so as to maintain free head space above product.</b></li> <li>Blanketing or sparging with nitrogen or oxygen free gas will deactivate stabiliser.</li> </ul> <p>Inhibitor level should be regularly checked to maintain stability</p>
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Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> <li>Packing as supplied by manufacturer.</li> <li>Plastic containers may only be used if approved for flammable liquid.</li> <li>Check that containers are clearly labelled and free from leaks.</li> <li>For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>For manufactured product having a viscosity of at least 250 cSt.</li> </ul>
Storage incompatibility	<p>For alkyl aromatics: The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.</p> <ul style="list-style-type: none"> <li>Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen</li> <li>Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids.</li> <li>Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides.</li> </ul> <p>Calcium carbonate:</p> <ul style="list-style-type: none"> <li>is incompatible with acids, ammonium salts, fluorine, germanium, lead diacetate, magnesium, mercurous chloride, silicon, silver nitrate, titanium.</li> </ul> <p>Contact with acid generates carbon dioxide gas, which may pressurise and then rupture closed containers</p> <ul style="list-style-type: none"> <li>Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.</li> <li>Aromatics can react exothermically with bases and with diazo compounds.</li> </ul> <p>Titanium dioxide</p> <ul style="list-style-type: none"> <li>reacts with strong acids, strong oxidisers</li> <li>reacts violently with aluminium, calcium, hydrazine, lithium (at around 200 deg C.), magnesium, potassium, sodium, zinc, especially at elevated temperatures - these reactions involves reduction of the oxide and are accompanied by incandescence</li> <li>dust or powders can ignite and then explode in a carbon dioxide atmosphere</li> </ul> <p><b>WARNING:</b></p> <p>May decompose violently or explosively on contact with other substances.</p> <ul style="list-style-type: none"> <li>This substance, or one of its components, is one of the relatively few compounds which are described as "endothermic" i.e. heat is absorbed into the compound, rather than released from it, during its formation.</li> <li>The majority of endothermic compounds are thermodynamically unstable and may decompose explosively under various circumstances of initiation.</li> <li>Many but not all endothermic compounds have been involved in decompositions, reactions and explosions and, in general, compounds with significantly positive values of standard heats of formation, may be considered suspect on stability grounds.</li> <li>Contamination with polymerisation catalysts - peroxides, persulfates, oxidising agents - also strong acids, strong alkalies, will cause polymerisation with exotherm - generation of heat.</li> <li>Polymerisation of large quantities may be violent - even explosive.</li> <li>Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous</li> </ul> <p>Styrene:</p> <ul style="list-style-type: none"> <li>requires inhibition with adequate levels of substituted phenol (such as tert-butylcatechol to prevent polymerisation - material that has had inhibitor removed, e.g.is uninhibited, must be refrigerated and used within 24 hours, i.e. not stored; contact with alkali solutions or glycols will remove inhibitor and render material unstable on storage</li> <li>polymerisation may cause container to explode</li> <li>polymerisation may be caused by elevated temperatures (above 66 deg C.), butyl lithium, peroxides, UV light, or sunlight</li> <li>reacts violently with chlorosulfonic acid, strong oxidisers, sulfuric acid, xenon tetrafluoride</li> <li>is incompatible with acids, rust, catalysts for vinyl polymerisation, 2,5-dimethyl-2,5-di(tert-butylperox)hexane, peroxides, metals salts (e.g., aluminium chloride, copper chlorate, manganese nitrate, etc.)</li> <li>corrodes copper and its alloys</li> <li>attacks some plastics, rubber or coatings</li> <li>flow or agitation may generate electrostatic charges due to low conductivity</li> <li>uninhibited monomer vapour may block vents and confined spaces by forming solid polymer</li> <li>Avoid reaction with oxidising agents</li> </ul>

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)


INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	talc	Talc, (containing no asbestos fibres)	2.5 mg/m3	Not Available	Not Available	Not Available

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	calcium carbonate	Calcium carbonate	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	styrene	Styrene, monomer	50 ppm / 213 mg/m3	426 mg/m3 / 100 ppm	Not Available	Not Available
Australia Exposure Standards	titanium dioxide	Titanium dioxide	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.

Ingredient	Original IDLH	Revised IDLH
talc	1,000 mg/m3	Not Available
calcium carbonate	Not Available	Not Available
styrene	700 ppm	Not Available
titanium dioxide	5,000 mg/m3	Not Available

## Exposure controls

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▸ Safety glasses with side shields.</li> <li>▸ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]</li> <li>▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▸ Wear chemical protective gloves, e.g. PVC.</li> <li>▸ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▸ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent]</li> <li>▸ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent]</li> <li>▸ Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely.</li> <li>▸ Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood.</li> <li>▸ Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.</li> <li>▸ Overalls.</li> <li>▸ PVC Apron.</li> <li>▸ PVC protective suit may be required if exposure severe.</li> <li>▸ Eyewash unit.</li> <li>▸ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</li> <li>▸ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).</li> <li>▸ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.</li> </ul>

## Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.

- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

## SECTION 9 Physical and chemical properties

### Information on basic physical and chemical properties

<b>Appearance</b>	White paste with styrene like odour; does not mix with water.		
<b>Physical state</b>	Non Slump Paste	<b>Relative density (Water = 1)</b>	1.195
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature (°C)</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	*150 (Styrene)	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	31 (TCC)	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	*0.49 (Styrene) BuAC = 1	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Flammable.	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	*6.1 (Styrene)	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	*1.1 (Styrene)	<b>Volatile Component (%vol)</b>	19 (wt%)
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Immiscible	<b>pH as a solution (1%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	Not Available
<b>Heat of Combustion (kJ/g)</b>	Not Available	<b>Ignition Distance (cm)</b>	Not Available
<b>Flame Height (cm)</b>	Not Available	<b>Flame Duration (s)</b>	Not Available
<b>Enclosed Space Ignition Time Equivalent (s/m3)</b>	Not Available	<b>Enclosed Space Ignition Deflagration Density (g/m3)</b>	Not Available

## SECTION 10 Stability and reactivity

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 Toxicological information

### Information on toxicological effects

<b>a) Acute Toxicity</b>	There is sufficient evidence to classify this material as acutely toxic.
<b>b) Skin Irritation/Corrosion</b>	There is sufficient evidence to classify this material as skin corrosive or irritating.
<b>c) Serious Eye Damage/Irritation</b>	There is sufficient evidence to classify this material as eye damaging or irritating
<b>d) Respiratory or Skin sensitisation</b>	Based on available data, the classification criteria are not met.
<b>e) Mutagenicity</b>	There is sufficient evidence to classify this material as mutagenic
<b>f) Carcinogenicity</b>	There is sufficient evidence to classify this material as carcinogenic



<b>g) Reproductivity</b>	There is sufficient evidence to classify this material as toxic to reproductivity
<b>h) STOT - Single Exposure</b>	There is sufficient evidence to classify this material as toxic to specific organs through single exposure
<b>i) STOT - Repeated Exposure</b>	There is sufficient evidence to classify this material as toxic to specific organs through repeated exposure
<b>j) Aspiration Hazard</b>	Based on available data, the classification criteria are not met.

<b>Inhaled</b>	<p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>Central nervous system (CNS) depression is seen at styrene exposures exceeding 50 ppm, whilst headache, fatigue, nausea and dizziness are seen consistently at exposures of 100 ppm. Evidence exists that at 100 ppm, 5-10% reductions in sensory nerve conductions occur, and after exposure to 50 ppm, there is slowing of reaction times.</p> <p>The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse.</p> <p>Inhalation of dusts, generated by the material, during the course of normal handling, may be harmful.</p> <p>If exposure to highly concentrated vapour atmosphere is prolonged this may lead to narcosis, unconsciousness, even coma and unless resuscitated - death.</p>
<b>Ingestion</b>	<p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>Styrene is absorbed into the body following oral or inhalation exposure. Its metabolites include styrene oxide, styrene glycol, mandelic acid, benzoic acid, hippuric acid, phenyl glyoxylic acid and possibly vinyl phenol. It is detectable in liver, kidney, pancreas, expired air, urine and faeces in the body.</p> <p>Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p>
<b>Skin Contact</b>	<p>The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Styrene has been showed to be absorbed less through the skin than via the airways.</p>
<b>Eye</b>	If applied to the eyes, this material causes severe eye damage.
<b>Chronic</b>	<p>Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems.</p> <p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>There is sufficient evidence to suggest that this material directly causes cancer in humans.</p> <p>Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.</p> <p>This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>Ample evidence exists that this material directly causes reduced fertility</p> <p>Ample evidence exists that developmental disorders are directly caused by human exposure to the material.</p> <p>Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.</p> <p>Pure calcium carbonate does not cause the disease pneumoconiosis probably due to its rapid elimination from the body. However, its unsterilised particulates can infect the lung and airway to cause inflammation.</p> <p>Exposure to styrene may aggravate central nervous system disorders, chronic respiratory disease, skin disease, kidney disease and liver disease. Exposure to styrene at work causes effects on the nervous system.</p> <p>Overexposure to the breathable dust may cause coughing, wheezing, difficulty in breathing and impaired lung function. Chronic symptoms may include decreased vital lung capacity and chest infections. Repeated exposures in the workplace to high levels of fine-divided dusts may produce a condition known as pneumoconiosis, which is the lodgement of any inhaled dusts in the lung, irrespective of the effect. This is particularly true when a significant number of particles less than 0.5 microns (1/50000 inch) are present.</p>

<b>Septone 2K Tech</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
<b>talco</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Inhalation (Rat) LC50: >2.1 mg/l4h <sup>[1]</sup>	Skin (Human): 300ug/3D (intermittent) - Mild
	Oral (Rat) LD50: >5000 mg/kg <sup>[1]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>



calcium carbonate	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (Rodent - rabbit): 750ug/24H - Severe
	Inhalation (Rat) LC50: >3 mg/l4h <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	Skin (Rodent - rabbit): 500mg/24H - Moderate
styrene	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (Human): 50ppm - Mild
	Inhalation (Mouse) LC50: 9.5 mg/L4h <sup>[2]</sup>	Eye (Rodent - rabbit): 100mg - Severe
	Oral (Mouse) LD50: 316 mg/kg <sup>[2]</sup>	Eye (Rodent - rabbit): 100mg/24H - Moderate
		Skin (Human): 500mg
		Skin (Rodent - rabbit): 100% - Moderate
titanium dioxide	TOXICITY	IRRITATION
	dermal (hamster) LD50: >=10000 mg/kg <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Inhalation (Rat) LC50: >2.28 mg/l4h <sup>[1]</sup>	Skin (Human): 300ug/3D (intermittent) - Mild
	Oral (Rat) LD50: >=2000 mg/kg <sup>[1]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

TALC	<p>The overuse of talc in nursing infants has resulted in respiratory damage causing fluid in the lungs and lung inflammation which may lead to death within hours of inhalation.</p> <p>Long-term exposure can also cause a variety of respiratory symptoms.</p> <p>The substance is classified by IARC as Group 3:</p> <p><b>NOT</b> classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p>
CALCIUM CARBONATE	<p>No evidence of carcinogenic properties. No evidence of mutagenic or teratogenic effects.</p> <p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p>
TITANIUM DIOXIDE	<p>* IUCLID</p> <p>Laboratory (in vitro) and animal studies show, exposure to the material may result in a possible risk of irreversible effects, with the possibility of producing mutation.</p> <p>Exposure to titanium dioxide is via inhalation, swallowing or skin contact. When inhaled, it may deposit in lung tissue and lymph nodes causing dysfunction of the lungs and immune system. Absorption by the stomach and intestines depends on the size of the particle. It penetrated only the outermost layer of the skin, suggesting that healthy skin may be an effective barrier.</p> <p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p>
TALC & CALCIUM CARBONATE & TITANIUM DIOXIDE	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.</p>
TALC & TITANIUM DIOXIDE	<p>No significant acute toxicological data identified in literature search.</p>
CALCIUM CARBONATE & STYRENE & TITANIUM DIOXIDE	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p>
STYRENE & TITANIUM DIOXIDE	<p><b>WARNING:</b> This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.</p>

Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✓
Mutagenicity	✓	Aspiration Hazard	✗

Legend: ✗ Data either not available or does not fill the criteria for classification

## SECTION 12 Ecological information

### Toxicity

Septone 2K Tech	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
talc	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	7202.7mg/l	2
	NOEC(ECx)	720h	Algae or other aquatic plants	918.089mg/l	2
	LC50	96h	Fish	89581.016mg/l	2
calcium carbonate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>14mg/l	2
	NOEC(ECx)	1h	Fish	4-320mg/l	4
	LC50	96h	Fish	>165200mg/L	4
styrene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	4.7mg/l	1
	EC50	72h	Algae or other aquatic plants	1.4mg/l	1
	NOEC(ECx)	96h	Algae or other aquatic plants	0.063mg/l	1
	EC50	96h	Algae or other aquatic plants	0.72mg/l	1
	LC50	96h	Fish	3.29-5.05mg/L	4
titanium dioxide	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1008h	Fish	<1.1-9.6	7
	EC50	48h	Crustacea	1.9mg/l	2
	EC50	72h	Algae or other aquatic plants	3.75-7.58mg/l	4
	EC50	96h	Algae or other aquatic plants	179.05mg/l	2
	NOEC(ECx)	672h	Fish	>=0.004mg/L	2
	LC50	96h	Fish	1.85-3.06mg/l	4
<b>Legend:</b>	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are 'semi-volatile substances' which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus.

For styrene:

Transport: Styrene is expected to volatilise from surface waters, and is also removed from waters by adsorption onto soils and sediments. Under certain conditions, styrene may leach through soil (particularly sandy soils) and enter ground water.

Transformation/Persistence: Air - In the atmosphere, styrene reacts with both hydroxyl radicals and ozone with estimated half-lives of 3.5 and 9 hours, respectively. The chemical is also degraded in the presence of NOX and natural sunlight.

Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health. The potential for surfaces in an enclosed space to facilitate reactions should be considered.

Source of unsaturated substances      Unsaturated substances (Reactive Emissions)      Major Stable Products produced following reaction with ozone.

**DO NOT discharge into sewer or waterways.**

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
styrene	HIGH (Half-life = 210 days)	LOW (Half-life = 0.3 days)
titanium dioxide	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
styrene	LOW (BCF = 77)
titanium dioxide	LOW (BCF = 10)

Mobility in soil

Ingredient	Mobility
styrene	LOW (Log KOC = 517.8)
titanium dioxide	LOW (Log KOC = 23.74)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"><li>Containers may still present a chemical hazard/ danger when empty.</li><li>Return to supplier for reuse/ recycling if possible.</li></ul> Otherwise: <ul style="list-style-type: none"><li>If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li><li>Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li><li><b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li><li>It may be necessary to collect all wash water for treatment before disposal.</li><li>In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li><li>Where in doubt contact the responsible authority.</li><li>Recycle wherever possible.</li><li>Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li><li>Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).</li><li>Decontaminate empty containers.</li></ul>
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SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO
HAZCHEM	•2YE

Land transport (ADG)

14.1. UN number or ID number	3269				
14.2. UN proper shipping name	POLYESTER RESIN KIT, liquid base material				
14.3. Transport hazard class(es)	<table><tr><td>Class</td><td>3</td></tr><tr><td>Subsidiary Hazard</td><td>Not Applicable</td></tr></table>	Class	3	Subsidiary Hazard	Not Applicable
Class	3				
Subsidiary Hazard	Not Applicable				
14.4. Packing group	III				
14.5. Environmental hazard	Not Applicable				
14.6. Special precautions for user	<table><tr><td>Special provisions</td><td>236 340</td></tr><tr><td>Limited quantity</td><td>5 L</td></tr></table>	Special provisions	236 340	Limited quantity	5 L
Special provisions	236 340				
Limited quantity	5 L				

Air transport (ICAO-IATA / DGR)

14.1. UN number	3269
14.2. UN proper shipping name	Polyester resin kit liquid base material

14.3. Transport hazard class(es)	ICAO/IATA Class	3
	ICAO / IATA Subsidiary Hazard	Not Applicable
	ERG Code	3L
14.4. Packing group	III	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Special provisions	A66 A163
	Cargo Only Packing Instructions	370
	Cargo Only Maximum Qty / Pack	10 kg
	Passenger and Cargo Packing Instructions	370
	Passenger and Cargo Maximum Qty / Pack	10 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Y370
	Passenger and Cargo Limited Maximum Qty / Pack	5 kg

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3269	
14.2. UN proper shipping name	POLYESTER RESIN KIT, liquid base material	
14.3. Transport hazard class(es)	IMDG Class	3
	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	III	
14.5 Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS Number	F-E , S-D
	Special provisions	236 340
	Limited Quantities	5 L

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
talc	Not Available
calcium carbonate	Not Available
styrene	Not Available
titanium dioxide	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
talc	Not Available
calcium carbonate	Not Available
styrene	Not Available
titanium dioxide	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

talc is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2A: Probably carcinogenic to humans

calcium carbonate is found on the following regulatory lists

- Australian Inventory of Industrial Chemicals (AIIC)
- International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

styrene is found on the following regulatory lists

- Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
- Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
- Australian Inventory of Industrial Chemicals (AIIC)
- Chemical Footprint Project - Chemicals of High Concern List
- International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
- International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2A: Probably carcinogenic to humans

titanium dioxide is found on the following regulatory lists

- Australian Inventory of Industrial Chemicals (AIIC)
- Chemical Footprint Project - Chemicals of High Concern List
- International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
- International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans
- International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (talc; styrene)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (talc)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	10/03/2023
Initial Date	24/06/2003

SDS Version Summary

Version	Date of Update	Sections Updated
8.1	23/12/2022	Classification review due to GHS Revision change.
9.1	10/03/2023	Classification change due to full database hazard calculation/update.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available

engineering controls must be considered.

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