

# 3M™ Proflow SC160 PAPR Promask Ready-Pak

## Technical Data Sheet

### Description

The 3M™ PAPR Ready-Pak consists of a Proflow SC160 powered air respirator, Promask PAPR Full Face Respirator and two PAPR Pro2000 PF10 particulate filters.

Proflow SC160 incorporates a waist-mounted blower unit supplying filtered air to the facepiece through an 80cm Ethylene Propylene Rubber (EPDM) breathing hose. A NiMH battery is encased in a polyurethane casing of the blower unit with a microprocessor controlled charger for charging.

The blower unit features a DC motor powered radial fan. A microprocessor calculates the power required to maintain the set flow rate and automatically adjusts the fan speed to maintain the required air supply. If the airflow rate falls below the minimum 160l/min, an audible warning sounds.

A fully charged battery has an operation time of around 6-7 hours. The NiMH battery takes 6 hours to charge from flat.

Recharging should always take place at a room temperature of about 20°C. A fully charged battery can stay connected to the charging device without damage occurring. The charger features internal over current and temperature protection electronics.

The Promask respirator features a wide T-Bar sealing edge, transparent inner mask with two inhalation valves, 5-point adjustable rubber harness with quick release plastic buckles, speech diaphragm and panoramic visor. The respirator is made from specially engineered halo-butyl elastomer compound. The Promask is available in two sizes, Medium/ Large (general size) and Small. The Promask PAPR respirator features a side fit hose connection with a 90 degree elbow fitting, enabling the user to wear the respirator with little or no intrusion from blower hoses.

The 3M™ Pro2000 PAPR PF10 particulate filter has a 40mm thread connection. The filter protects against solid & liquid, radioactive and toxic particles and microorganisms like bacteria, viruses and enzymes.



### Standards

The Proflow SC160 PAPR unit always consists of a blower + facepiece + filters. The Proflow SC160 Promask Ready-Pak combination is certified to AS/NZS 1716:2012 and EN 12942. CE 0121.

PAPR	Headtop	Pro2000 Filter	PAPR Classification
Proflow SC160	Promask Full Face Respirator	PF10 PAPR P3	PAPR P3

### Operation/Cleaning/Service/Training

Users need to be trained in the safe operation of this equipment. Routine checks must be carried out in accordance with the user instructions. Cleaning should also only be carried out as specified in the user instructions.

For training requirements please contact 3M Training Department on Phone: 1800 445 867 or Email: [anzfallprotectiontraining@mmm.com](mailto:anzfallprotectiontraining@mmm.com)

All servicing must be carried out by trained personnel who have been trained and are deemed competent by the manufacturer and hold a current 3M Scott Safety SCBA technician's certificate.

For Annual SCBA Servicing requirements please contact 3M Scott Fire & Safety Service department on Phone: 131 772 or Email: [scbaservice@mmm.com](mailto:scbaservice@mmm.com)



## Specifications

### Proflow SC160 PAPR Promask Ready-Pak

5064594CASE	
Blower Body	Polyurethane (PU) - good chemical & impact resistance
Motor Body	Polyamide (PA 12) - good resistance to abrasion & impact
Body Tensioner	Thermoplastic Elastomer (Hytrel) - good chemical & temperature resistance
Inhalation Valve Body	Polyamide (PA)
Breathing Hose	Fitted with 90 degree elbow connector for improved freedom of movement Ethylene Propylene Rubber (EPDM) - good weather & radiance resistance, good chemical and temperature resistance, resistant to abrasion
Air flow	The blower automatically compensates for flow resistance caused by partial filter blockage or higher filter resistance Minimum 160l/min
Belt	Fully adjustable, washable PVC for easy decontamination
Operating Time	6 - 7 hours from a single charge
Battery	NiMH rechargeable, 9.6V standard Internal over current and temperature protection Size 134 x 34 x 34mm. Weight 448g
Battery Life	About 400 charging cycles (@4h daily running time)
Charger	6 hours recharging time from flat - automatic trickle charging Mains operated: Primary: 230 V ~ 50 Hz, Secondary: 4.8 - 12 V= max. 700 mA Size: 105 x 65 x 47mm. Weight: 660 g
Recharging Temperature	Recommended >20°C and <30°C
Power Pack Status Indication	Visual display of battery status (A) Filter Blockage (P) Audible warning of low battery and filter status
Sound Level	<70dB(A)
Operating Temperature	-10°C to +50°C
Operating Humidity	<95%
Ingress Protection	IP 54
Warranty	Proflow SC160: 36 months or 1800 hours (excluding battery) Battery: 12 months <b>Warranty runs from the date of purchase by the end user and is only valid if serviced and maintained according to the manufacturers recommendations.</b>

## Promask Respirator

012681	
Facepiece	Halo-butyl elastomer compound, including: Butyl IRR, Ethylene Propylene Rubber (EPDM) & natural rubber (Procomp™)
Inner Mask	Thermoplastic Elastomer (TPE)
Visor	Polycarbonate (PC) & optional PC HC (hard coated on both sides for scratch & solvent resistance)
Head Harness	Natural Rubber (NR)
Valve Discs	Silicone
Visor Frame	Reinforced polyamide (PA+GF)
Connector with exhalation channel body	Polyamide (PA), reinforced (glass fibre)
Inhalation channel body	Polyamide (PA)
Speech channel body	Polyamide (PA)
Speech diaphragm body	Polyamide (PA)
Speech channel cover	Polyamide (PA)
Inhalation valve seat (of inner mask)	Polypropylene (PP)
Buckles	Polyamide (PA)
Buckle Roller	Polyacetal (POM)
Valve seat of inhalation valve	Silicone
Filter thread connector	Polyamide (PA)
Exhalation channel cover	Polyurethane (PU)

### Promask Respirator Material Properties

Combination	
Feature	Promask Procomp
Mechanical Durability	Good
Chemical Resistance	Excellent
Temperature Range	Excellent (-40°C to +100°C)
Steam Resistance	Good
Leak-tightness (gas & vapour impermeability)	Excellent
Ozone Resistance	Excellent
Light Resistance	Good
Resistance to wear & tear	Good

## Promask Respirator Visor Properties

Visor Features	Visor Polycarbonate (PC)	Visor Polyamide (PA)
Impact Resistance	Excellent	Good
Scratch Resistance	Good	Excellent
Maximum Heat Resistance	140°C	140°C
Chemical Resistance (Hydrocarbons)	Average	Good

## Pro2000 PAPR PF10 Particulate Filter

Feature	PF10 Particulate	AS/NZS 1716:2012 Requirement
Weight	99g	max 500g with full face respirator

### Breathing Resistance

30 l/min 0.4 mbar max 1.2 mbar

95 l/min 1.2 mbar max 4.2 mbar

### Filtering efficiency (maximum permitted filter penetration of test aerosols at 95 l/min)

Sodium Chloride NaCl (S) <0.001% max 0.05%

Paraffin oil (L) <0.005% max 0.05%

### Dimensions

Height 59mm

Diameter 110mm

Thread 40mm

### Other data

Casing material Polypropylene, reinforced

Storage time 10 years (factory sealed)

Storage temperature -10°C to +50°C (factory sealed)

See limitations of use instructions of use for Pro2000 filters

## Particle Size Efficiency

In addition to AS/NZS 1716:2012 certification, 3M's filter material has been independently tested using a series of aerosols with a very narrow size distribution. This measures efficiency against specific particle sizes. The average efficiency for each test is as follows:

Droplet Size	Efficiency
0.09 micron	99.9993%
0.12 micron	99.9963%
0.18 micron	99.9936%
0.22 micron	99.9948%
0.32 micron	99.9981%

## Protection Factors

Class designation according to AS/NZS 1716:2012 is PAPR P3 for particulates.

Combination	Required Minimum Protection Factor AS/NZS 1715*
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Particulate Filters 100+

\* Refer AS/NZS 1715: Selection, use and maintenance of respiratory protective equipment.

## Maintenance/Cleaning

**Maintenance:** The blower device shall be serviced at least once a year by a 3M Service Centre. After use the respirator and breathing hose must be checked for damage, cleaned and disinfected. Replace damaged parts. Replace worn out filters. Always replace all filters at the same time. Use only original spare parts. Please also refer to the AS/NZS 1715:2009, Use & Maintenance of Respiratory Products for additional guidance.

Component	Work To Be Done	Use		Storage
		Before	After	Every 6 years
Mask, Complete	Cleaning	• <sup>#</sup>	•	
	Disinfection		•	
	Test for function & leak-tightness		• <sup>^</sup>	•
	Pre-use check done by the user	•		
	Replace visor, head harness, buckles, inner mask, valve discs and other parts when needed		•	
Speech Diaphragm	Check and replace when needed		•	•

<sup>^</sup> if components have been replaced

<sup>#</sup> in case of a mask stored unused for a longer period

**Cleaning:** Use lukewarm water and mild detergent (neutral pH 6-8). Do not use solvents (like turpentine, acetone), hot water or bleaching agents (like Perborate, Percarbonate). After cleaning, disinfect the inside/faceseal with a disinfectant solution.

## Storage

The Proflow SC160 Promask Ready-Pak should be protected from direct sunlight, grease and oil. The store should be dry and cool.

**Storage of the respirator:** -10°C to +50°C, and relative humidity (RH) under 75%.

**Storage of the Blower Unit:** -10°C to +30°C, and at less than 75% RH. An opened gas/vapour filter must be sealed tightly if they are to be reused and must be replaced within 6 months after opening at the latest, as per AS/NZS 1716:2012.

**Storage and maintenance of a filter:** The filters are sealed in plastic bags by the manufacturer. Store the filters unopened in a clean place at an even temperature. Most appropriate is 0°C to +30°C with relative humidity below 75%. Sealed filters tolerate conditions of -10°C to +50°C and below 95% RH. The storage period (month and year) for filters is marked on the filter tape. Do not try to regenerate the filters. Never clean the filters with compressed air or pressurised water. After use, the filters are contaminated waste. See below for advice on filter disposal.

## Disposal

If the product is to be disposed of, it should be disassembled and disposed of as solid waste. Please see local authority regulations for disposal advice and locations. Discarded batteries are hazardous waste. Make sure they are disposed of according to correct regulations.

After use the filters are contaminated waste. Please make sure that they are disposed of according to the filtered substance contaminant in accordance with current waste treatment regulations. Please see local authority regulations for disposal advice and locations.

## Ordering Information

**5064594 / AT010660234 CASE Ready-Pak consists of**

3M Code	Model #	Description
XP100544624	064580	Proflow SC160 PAPR
XP100544079	012681	Promask PAPR Full Face Respirator
XP100544541	063799	80cm Angle Breathing Hose to connect to Proflow SC160
XP100544418	052670	Pro2000 PAPR PF10 2 x Pro2000 PAPR PF10 Particulate Filters
XP100544434	052692	Pro2000 Pre filter kit
XP100544442	052693	Plastic Cover Pro2000 (2pcs) orange
XP100139458	2025641	Storage Case PAPR Black
AT010655788	MASKBAGL	Mask Bag large for storage of Mask

**Also certified to be used with but not included in Ready-Pak**

3M Code	Model #	Description
XP100544343	042799	Pro2000 B1E1K1P3 - Inorganic and acid gases/ vapours, ammonia + solid & liquid particulates

The Ready-Pak is stored in a re-sealable, carry case and includes a second smaller stackable storage box for the Promask full face respirator

## Important Notice

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