



## Safety Data Sheet

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<b>Document group:</b>	11-3180-4	<b>Version number:</b>	9.00
<b>Issue Date:</b>	31/05/2022	<b>Supersedes date:</b>	05/05/2021

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

### IDENTIFICATION:

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP100, Clear

#### Product Identification Numbers

62-3575-1437-1

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Structural adhesive.

For Industrial or Professional use only.

#### 1.3. Supplier's details

**Address:** 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113  
**Telephone:** 136 136  
**E Mail:** productinfo.au@mmm.com  
**Website:** www.3m.com.au

#### 1.4. Emergency telephone number

**Company Emergency Hotline:**EMERGENCY: 1800 097 146 (Australia only)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the SDSs for components of this product are:**

10-3337-2, 10-3341-4

One or more components of this KIT is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

### TRANSPORT INFORMATION

The Dangerous Goods Classification for the complete Kit is provided below.

**UN No.:** UN3082

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., ( Epoxy Resin )

**Class/Division:** 9

**Packing Group:** III

**Marine Pollutant:** Epoxy Resin

**Hazchem Code:** -3Z

**IERG:** 47

**Australian Dangerous Goods Code (ADG) - Road/Rail Transport**

**Special Instructions:** Not restricted, environmentally hazardous substance exception.

**International Air Transport Association (IATA)- Air Transport**

**Special Instructions:** Not restricted, as per Special Provision A197, environmentally hazardous substance exception.

**International Maritime Dangerous Goods Code (IMDG)- Marine Transport**

**Special Instructions:** Not restricted, as per IMDG code 2.10.2.7, marine pollutant exception.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

**3M Australia SDSs are available at [www.3m.com.au](http://www.3m.com.au)**



## Safety Data Sheet

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<b>Document group:</b>	10-3337-2	<b>Version number:</b>	7.00
<b>Issue Date:</b>	03/11/2021	<b>Supersedes date:</b>	06/04/2018

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP100 Clear, Part B

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Structural adhesive.

For Industrial or Professional use only.

#### 1.3. Supplier's details

**Address:** 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113  
**Telephone:** 136 136  
**E Mail:** productinfo.au@mmm.com  
**Website:** www.3m.com.au

#### 1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

### SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

#### 2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2.

Skin Sensitizer: Category 1.

#### 2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

#### Signal word

Warning

**Symbols**

Exclamation mark |

**Pictograms**



**Hazard statements**

H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.

**Precautionary statements**

**Prevention:**

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
P264 Wash thoroughly after handling.  
P272 Contaminated work clothing should not be allowed out of the workplace.

**Response:**

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.  
P337 + P313 IF eye irritation persists: Get medical advice/attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.

**Disposal:**

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Other assigned/identified product hazards**

None known.

**2.4. Other hazards which do not result in classification**

Causes mild skin irritation.  
Very toxic to aquatic life.  
Toxic to aquatic life with long lasting effects.

**SECTION 3: Composition/information on ingredients**

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Epoxy Resin	25068-38-6	100

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin contact**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye contact**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

**Substance**

Aldehydes.  
Carbon monoxide.  
Carbon dioxide.  
Hydrogen Chloride  
Ketones.

**Condition**

During combustion.  
During combustion.  
During combustion.  
During combustion.  
During combustion.

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**Hazchem Code:** •3Z

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate

solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Keep out of reach of children. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from oxidising agents.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

No engineering controls required.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

Select and use gloves according to AS/NZ 2161.

##### Respiratory protection

None required.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid.
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<b>Specific Physical Form:</b>	Viscous.
<b>Colour</b>	Light Straw
<b>Odour</b>	Epoxy
<b>Odour threshold</b>	<i>No data available.</i>
<b>pH</b>	<i>Not applicable.</i>
<b>Melting point/Freezing point</b>	<i>Not applicable.</i>
<b>Boiling point/Initial boiling point/Boiling range</b>	>=249 °C
<b>Flash point</b>	249 °C [ <i>Test Method:</i> Pensky-Martens Closed Cup]
<b>Evaporation rate</b>	<i>Not applicable.</i>
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Flammable Limits(LEL)</b>	<i>Not applicable.</i>
<b>Flammable Limits(UEL)</b>	<i>Not applicable.</i>
<b>Vapour pressure</b>	<=4 Pa [ <i>@ 70 °C</i> ]
<b>Vapor Density and/or Relative Vapor Density</b>	<i>Not applicable.</i>
<b>Density</b>	1.17 g/ml
<b>Relative density</b>	1.17
<b>Water solubility</b>	Nil
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>Viscosity/Kinematic Viscosity</b>	10,000 - 30,000 mPa-s [ <i>@ 23 °C</i> ] [ <i>Details:</i> MITS data]
<b>Volatile organic compounds (VOC)</b>	
<b>Percent volatile</b>	
<b>VOC less H2O &amp; exempt solvents</b>	0 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1] [ <i>Details:</i> when used as intended with Part A]
<b>VOC less H2O &amp; exempt solvents</b>	0 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1] [ <i>Details:</i> as supplied]
<b>VOC less H2O &amp; exempt solvents</b>	0 % [ <i>Test Method:</i> calculated SCAQMD rule 443.1] [ <i>Details:</i> when used as intended with Part A]
<b>Molecular weight</b>	<i>No data available.</i>

**Nanoparticles**

This material does not contain nanoparticles.

**SECTION 10: Stability and reactivity****10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

**10.2 Chemical stability**

Stable.

**10.3. Conditions to avoid**

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

Heat.

**10.4. Possibility of hazardous reactions**

Hazardous polymerisation will not occur.

**10.5 Incompatible materials**

Strong acids.  
Strong oxidising agents.

#### 10.6 Hazardous decomposition products

##### Substance

None known.

##### Condition

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1 Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### **Inhalation**

No health effects are expected.

##### **Skin contact**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### **Eye contact**

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

##### **Ingestion**

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

#### **Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

##### **Acute Toxicity**

Name	Route	Species	Value
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg

ATE = acute toxicity estimate

##### **Skin Corrosion/Irritation**

Name	Species	Value
Epoxy Resin	Rabbit	Mild irritant

##### **Serious Eye Damage/Irritation**

Name	Species	Value
Epoxy Resin	Rabbit	Moderate irritant



**Skin Sensitisation**

Name	Species	Value
Epoxy Resin	Human and animal	Sensitising

**Respiratory Sensitisation**

Name	Species	Value
Epoxy Resin	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Exposure Levels

Refer Section 8.1 Control Parameters of this Safety Data Sheet.

#### Interactive Effects

Not determined.

## SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

### 12.1. Toxicity

#### Acute aquatic hazard:

GHS Acute 1: Very toxic to aquatic life.

#### Chronic aquatic hazard:

GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Epoxy Resin	25068-38-6	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	48 hours	LC50	1.8 mg/l
Epoxy Resin	25068-38-6	Activated sludge	Experimental	3 hours	IC50	>100 mg/l
Epoxy Resin	25068-38-6	Green Algae	Experimental	72 hours	EC50	>11 mg/l
Epoxy Resin	25068-38-6	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l
Epoxy Resin	25068-38-6	Water flea	Experimental	21 days	NOEC	0.3 mg/l

### 12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Epoxy Resin	25068-38-6	Experimental Hydrolysis		Hydrolytic half-life	117 hours (t <sub>1/2</sub> )	Non-standard method
Epoxy Resin	25068-38-6	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry

### 12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
EPOXY RESIN	25068-38-6	Experimental Bioconcentration		Log Kow	3.242	Non-standard method

### 12.4. Mobility in soil

Please contact manufacturer for more details

## 12.5 Other adverse effects

No information available.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

## SECTION 14: Transport Information

### Australian Dangerous Goods Code (ADG) - Road/Rail Transport

UN No.: UN3082

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , ( Epoxy Resin )

**Class/Division:** 9

**Sub Risk:** Not applicable.

**Packing Group:** III

**Special Instructions:** Not restricted, environmentally hazardous substance exception.

**Hazchem Code:** •3Z

**IERG:** 47

### International Air Transport Association (IATA) - Air Transport

UN No.: UN3082

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , ( Epoxy Resin )

**Class/Division:** 9

**Sub Risk:** Not applicable.

**Packing Group:** III

**Special Instructions:** Not restricted, as per Special Provision A197, environmentally hazardous substance exception.

### International Maritime Dangerous Goods Code (IMDG)- Marine Transport

UN No.: UN3082

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , ( Epoxy Resin )

**Class/Division:** 9

**Sub Risk:** Not applicable.

**Packing Group:** III

**Marine Pollutant:** Epoxy Resin

**Special Instructions:** Not restricted, as per IMDG code 2.10.2.7, marine pollutant exception.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Australian Inventory Status:

All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

## SECTION 16: Other information

**Revision information:**

Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

**3M Australia SDSs are available at [www.3m.com.au](http://www.3m.com.au)**



## Safety Data Sheet

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<b>Document group:</b>	10-3341-4	<b>Version number:</b>	8.00
<b>Issue Date:</b>	13/09/2021	<b>Supersedes date:</b>	05/05/2021

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP100 Clear, Part A

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Accelerator for 2 part epoxy adhesive, Structural adhesive.

For Industrial or Professional use only.

#### 1.3. Supplier's details

**Address:** 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113  
**Telephone:** 136 136  
**E Mail:** productinfo.au@mmm.com  
**Website:** www.3m.com.au

#### 1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

### SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

#### 2.1. Classification of the substance or mixture

Skin Corrosion/Irritation: Category 2.

Serious Eye Damage/Irritation: Category 2.

Skin Sensitizer: Category 1B.

#### 2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

**Signal word**

Warning

**Symbols**

Exclamation mark |

**Pictograms**



**Hazard statements**

H315 Causes skin irritation.  
 H319 Causes serious eye irritation.  
 H317 May cause an allergic skin reaction.

**Precautionary statements**

**Prevention:**

P264 Wash thoroughly after handling.  
 P272 Contaminated work clothing should not be allowed out of the workplace.

**Response:**

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.  
 P337 + P313 IF eye irritation persists: Get medical advice/attention.  
 P362 + P364 Take off contaminated clothing and wash it before reuse.

**Disposal:**

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Other assigned/identified product hazards**

A similar mixture has been tested for eye damage/irritation and the test results are reflected in the assigned classification. A similar mixture has been tested for skin corrosion/irritation and the test results are reflected in the assigned classification.

**2.4. Other hazards which do not result in classification**

May be harmful if swallowed.  
 Harmful to aquatic life with long lasting effects.

**SECTION 3: Composition/information on ingredients**

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Mercaptan Polymer	72244-98-5	80 - 95
2,4,6-tris((Dimethylamino)methyl)phenol	90-72-2	5 - 15
bis((Dimethylamino)methyl)phenol	71074-89-0	0.1 - 1.5

**SECTION 4: First aid measures**

#### 4.1. Description of first aid measures

##### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

##### Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

##### Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

##### If swallowed

Rinse mouth. If you feel unwell, get medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

#### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

#### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Sulfide	During combustion.
Oxides of nitrogen.	During combustion.
Oxides of sulphur.	During combustion.

#### 5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

#### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

#### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible.

Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## **SECTION 7: Handling and storage**

### **7.1. Precautions for safe handling**

Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

### **7.2. Conditions for safe storage including any incompatibilities**

Store away from oxidising agents.

## **SECTION 8: Exposure controls/personal protection**

### **8.1 Control parameters**

#### **Occupational exposure limits**

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

### **8.2. Exposure controls**

#### **8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

#### **8.2.2. Personal protective equipment (PPE)**

##### **Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:  
Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

##### **Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

Select and use gloves according to AS/NZ 2161.

##### **Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:



Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Viscous.
Colour	Dark Amber
Odour	Strong Mercaptan
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point	<i>Not applicable.</i>
Boiling point/Initial boiling point/Boiling range	$\geq 257$ °C
Flash point	257 °C [ <i>Test Method:</i> Closed Cup]
Evaporation rate	<i>Not applicable.</i>
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Vapor Density and/or Relative Vapor Density	Negligible
Density	1.15 g/ml
Relative density	1.15 [ <i>Ref Std:</i> WATER=1]
Water solubility	Negligible
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Viscosity/Kinematic Viscosity	8,000 - 15,000 mPa-s [ <i>@ 22.8 °C</i> ]
Volatile organic compounds (VOC)	
Percent volatile	
VOC less H <sub>2</sub> O & exempt solvents	0 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1] [ <i>Details:</i> when used as intended with Part B]
VOC less H <sub>2</sub> O & exempt solvents	0 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1] [ <i>Details:</i> as supplied]
VOC less H <sub>2</sub> O & exempt solvents	0 % [ <i>Test Method:</i> calculated SCAQMD rule 443.1] [ <i>Details:</i> when used as intended with Part B]
Molecular weight	<i>No data available.</i>

#### Nanoparticles

This material does not contain nanoparticles.

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

**10.3. Conditions to avoid**

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

**10.4. Possibility of hazardous reactions**

Hazardous polymerisation will not occur.

**10.5 Incompatible materials**

Strong oxidising agents.

**10.6 Hazardous decomposition products****Substance****Condition**

None known.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1 Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation**

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Skin contact**

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.  
Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye contact**

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

**Ingestion**

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
Mercaptan Polymer	Dermal	Rabbit	LD50 > 10,200 mg/kg

Mercaptan Polymer	Ingestion	Rat	LD50 2,600 mg/kg
2,4,6-tris((Dimethylamino)methyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris((Dimethylamino)methyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg
bis((Dimethylamino)methyl)phenol	Ingestion		LD50 estimated to be 300 - 2,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Overall product	In vitro data	Irritant
Mercaptan Polymer	Rabbit	No significant irritation
2,4,6-tris((Dimethylamino)methyl)phenol	Rabbit	Corrosive
bis((Dimethylamino)methyl)phenol	similar compounds	Corrosive

**Serious Eye Damage/Irritation**

Name	Species	Value
Overall product	In vitro data	Severe irritant
Mercaptan Polymer	Rabbit	Mild irritant
2,4,6-tris((Dimethylamino)methyl)phenol	Rabbit	Corrosive
bis((Dimethylamino)methyl)phenol	similar compounds	Corrosive

**Skin Sensitisation**

Name	Species	Value
Mercaptan Polymer	Mouse	Sensitising
2,4,6-tris((Dimethylamino)methyl)phenol	Guinea pig	Not classified

**Respiratory Sensitisation**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Mercaptan Polymer	In Vitro	Not mutagenic
2,4,6-tris((Dimethylamino)methyl)phenol	In Vitro	Not mutagenic

**Carcinogenicity**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
2,4,6-tris((Dimethylamino)methyl)phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Mercaptan Polymer	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 75 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	endocrine system   heart   skin   immune system   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
2,4,6-tris((Dimethyl amino)methyl)phenol	Dermal	skin   liver   nervous system   auditory system   hematopoietic system   eyes	Not classified	Rat	NOAEL 125 mg/kg/day	28 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Exposure Levels**

Refer Section 8.1 Control Parameters of this Safety Data Sheet.

**Interactive Effects**

Not determined.

**SECTION 12: Ecological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

**12.1. Toxicity****Acute aquatic hazard:**

GHS Acute 3: Harmful to aquatic life.

**Chronic aquatic hazard:**

GHS Chronic 3: Harmful to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
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Mercaptan Polymer	72244-98-5	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Mercaptan Polymer	72244-98-5	Green algae	Experimental	72 hours	EC50	>733 mg/l
Mercaptan Polymer	72244-98-5	Water flea	Experimental	48 hours	EC50	12 mg/l
Mercaptan Polymer	72244-98-5	Zebra Fish	Experimental	96 hours	LC50	87 mg/l
Mercaptan Polymer	72244-98-5	Green algae	Experimental	72 hours	NOEC	338 mg/l
Mercaptan Polymer	72244-98-5	Water flea	Experimental	21 days	NOEC	3.5 mg/l
2,4,6-tris((Dimethylamino)methyl)phenol	90-72-2		Experimental	96 hours	LC50	718 mg/l
2,4,6-tris((Dimethylamino)methyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
2,4,6-tris((Dimethylamino)methyl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
2,4,6-tris((Dimethylamino)methyl)phenol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
2,4,6-tris((Dimethylamino)methyl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l
bis((Dimethylamino)methyl)phenol	71074-89-0		Data not available or insufficient for classification			NA

## 12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Mercaptan Polymer	72244-98-5	Experimental Biodegradation	28 days	CO2 evolution	5 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
2,4,6-tris((Dimethylamino)methyl)phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 % BOD/ThBOD	OECD 301D - Closed bottle test
bis((Dimethylamino)methyl)phenol	71074-89-0	Modeled Biodegradation	28 days	BOD	41 %CO2 evolution/THC O2 evolution	Catalogic™

## 12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
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Mercaptan Polymer	72244-98-5	Estimated Bioconcentration		Log Kow	>1.2	Estimated: Octanol-water partition coefficient
2,4,6-tris((Dimethylamino)methyl)phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	830.7550 Part.Coeff Shake Flask
bis((Dimethylamino)methyl)phenol	71074-89-0	Modeled Bioconcentration		Log Kow	-2.34	ACD/Labs ChemSketch™

**12.4. Mobility in soil**

Please contact manufacturer for more details

**12.5 Other adverse effects**

No information available.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes.

**SECTION 14: Transport Information**

**Australian Dangerous Goods Code (ADG) - Road/Rail Transport**

**UN No.:** Not applicable.

**Proper shipping name:** Not applicable.

**Class/Division:** Not applicable.

**Sub Risk:** Not applicable.

**Packing Group:** Not applicable.

**Hazchem Code:** Not applicable

**IERG:** Not applicable.

**International Air Transport Association (IATA) - Air Transport**

**UN No.:** Not applicable.

**Proper shipping name:** Not applicable.

**Class/Division:** Not applicable.

**Sub Risk:** Not applicable.

**Packing Group:** Not applicable.

**International Maritime Dangerous Goods Code (IMDG)- Marine Transport**

**UN No.:** Not applicable.

**Proper shipping name:** Not applicable.

**Class/Division:** Not applicable.

**Sub Risk:** Not applicable.

**Packing Group:** Not applicable.

**Marine Pollutant:** Not applicable.

**SECTION 15: Regulatory information**

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### **Australian Inventory Status:**

The chemical components contained within this product are listed on the Australian Inventory of Chemical Substances and are in compliance with the requirements of the Industrial Chemicals (Notification and Assessment) Act 1989 as amended.

**Poison Schedule:** This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

## **SECTION 16: Other information**

#### **Revision information:**

Complete document review.

**DISCLAIMER:** The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

**3M Australia SDSs are available at [www.3m.com.au](http://www.3m.com.au)**